



# IRON MAN

## 5/6" Seamless Rollformer

KWM's IronMan Next Generation Smart Machine Named Top 5 Product for 2010!



The IronMan Next Generation Smart Machine is an available option on all IronMan machines. The touch screen allows you to automatically control product length, add for miters, if applicable, and keep a total of the daily material ran and the total footage. Password protected.



**3 YEAR WARRANTY ON PARTS & LABOR**

### Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

### .002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

### Structural Steel Frame

- Welded tubular frame

### Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)



**PROUDLY MANUFACTURED IN THE USA**



www.kwmgutterman.com  
Toll-free (888) 729-4290



## 5/6" Seamless Rollformer

### Power

3/4 HP, 110 volt, single phase,  
13.6 ampere, totally enclosed  
fan cooled (T.E.F.C.) motor

### Dimensions

Length – 122" (309.88 cm)  
Height – 48" (122.0 cm)  
Width – 24" (61.0 cm)

### Weight

Approximately 1,400 lbs. (635 kg)

### Drive

Powered polyurethane drive rollers  
via chains and sprockets

### Shear

5" – Front pull guillotine  
6" – Front pull guillotine

### Speed

Approximately 35 feet per minute

### Controls

Push button entry and exit end controls  
with "jog" feature

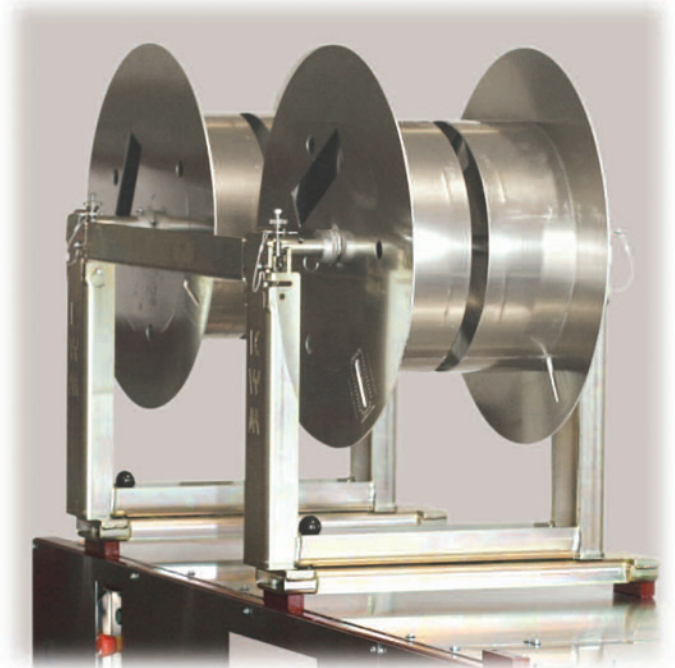
### Recommended Materials

Maximum width 5" – 11 3/4" to 12"  
Maximum width 6" – 15"

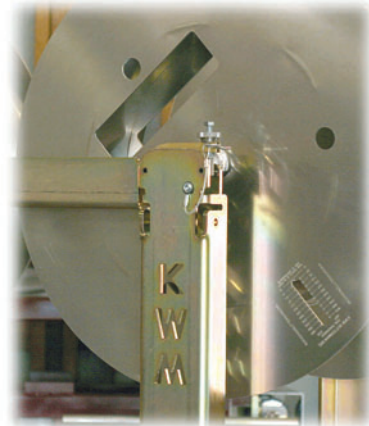
Material	Maximum Gauge
Painted steel	24
Aluminized steel	24
Ternecoat steel	24
Aluminum	.032
Copper	16 oz. – 20 oz. 3/4 hard

### Options

- Smart Machine (automated length control)
- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- Alcoa style hook
- 12 volt, DC power
- Box gutter
- Roof flange 1"
- Trailer riser pad



Quick release turnstile and transfer bars



Innovative upright design reduces friction at upright wear point.

 **KWM**<sup>®</sup>  
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