



# IRON MAN

## Junior 5/6"



Only 110" long—and over 25% lighter in weight than the Iron Man 5/6".

### **Polyurethane Drive Train**

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation

### **.002 Hard Chrome Plated Steel Forming Rollers**

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### **Electrical and Control System**

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 11 ampere

### **Structural Steel Frame**

- Welded tubular frame

### **Modular Turnstile Upright System & Transfer Bars**

- Transfer bars (ease of coil loading)

**2 YEAR WARRANTY**  
ON PARTS & LABOR

**KWM**  
Gutterman<sup>INC</sup>

[www.kwmgutterman.com](http://www.kwmgutterman.com)  
Toll-free (888) 729-4290



# IRON MAN

## Junior 5/6"

### Power

3/4 HP, 110 volt, single phase,  
11 ampere, totally enclosed  
fan cooled (T.E.F.C.) motor

### Dimensions

Length – 110" (279.4 cm)  
Height – 48" (122.0 cm)  
Width – 30.5" (77.5 cm)

### Weight

Approximately 1,127 lbs. (512.3 kg)

### Drive

Powered polyurethane drive rollers  
via chains and sprockets

### Shear

Front pull guillotine

### Speed

Approximately 35 feet per minute

### Controls

Push button entry and exit end controls  
with "jog" feature

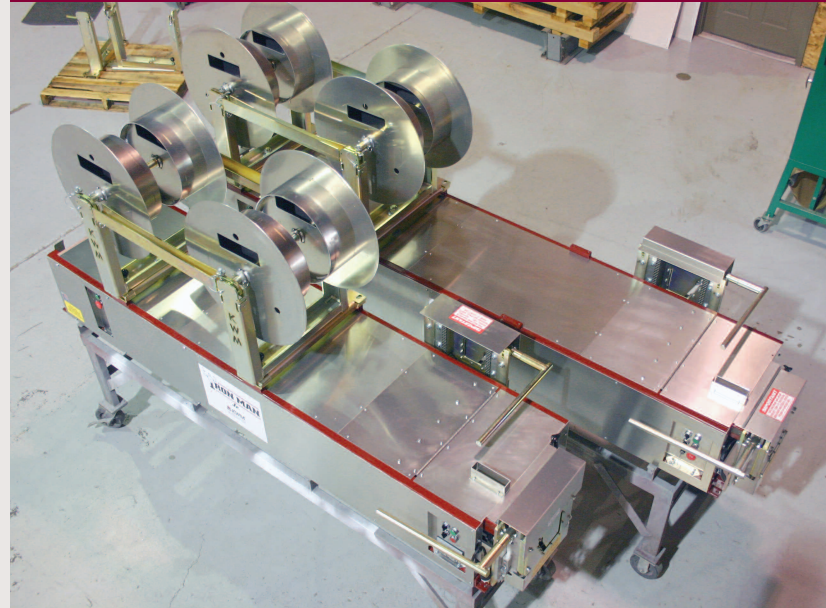
### Recommended Materials

Maximum width 5" – 11 3/4" to 12 3/8"  
Maximum width 6" – 15"

| Material  | Maximum Gauge          |
|-----------|------------------------|
| Galvalume | 26                     |
| Aluminum  | .032                   |
| Copper    | 16 oz.–20 oz. 3/4 hard |

### Options

- Machine mount cradles
- Additional runout support stands
- Smart Machine (automated length control)
- CE certified wiring
- Additional turnstiles
- Additional spools
- 12 volt, DC power
- Trailer riser pad



The Iron Man Junior 5/6" compared to the full size Ironman 5/6".



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